Installation Instructions

9A228001 and 9A228002 Seatrails For Models 119-014 and 119-015 (75E)

Installation

NOTE
These siderails can only be installed on units with Serial Numbers EY-6036 thru Present and EZ-1080 thru Present.

1. Run TABLE UP, BACK UP, and FOOT UP functions all the way up. Run TILT DOWN function all the way down.

WARNING
Do not install the seatrails if the table is equipped with 9A184 base rails. Personal injury or equipment damage could result. Remove any base rails before installing the seatrails.

2. Remove upholstered seat section (1, Figure 1) by unlocking two locking tabs (2), lifting up on foot end of upholstered seat section, sliding upholstered seat section toward foot end of table, and removing from seat weldment (3).

3. Pull each stirrup out to its fully extended position to provide for hand access within stirrup housing.

4. Remove two hole plugs (4) and hole plug (5) from each side of seat weldment (3).

EQUIPMENT ALERT
Use care when installing spring pin stops. Using excessive force can bend or distort the spring pin stops.

5. Carefully drive one spring pin stop (6) into each rail (7).

6. Position a strip weldment (8) inside stirrup housing.

CAUTION
The head end of the rail must not extend past the head end of the seat. Turn the rail around or exchange it with the rail on the opposite side. Failure to do so could result in personal injury or equipment damage.

7. While holding strip weldment (8) in position, install two spacers (9) and rail (7) on seat weldment (3) and secure by screwing two 3/8-16x2-1/4" screws (10) into the strip weldment.

8. Repeat steps 6 and 7 for remaining rail (7).

9. Tighten screws (10) to 31 - 35 ft-lbs. (42 - 47.4 N•m).

10. Push stirrups back into the stowed position.

11. Install head end of upholstered seat section (1) on seat weldment (3), slide upholstered seat section toward head end of table, and then secure in position with two locking tabs (2).

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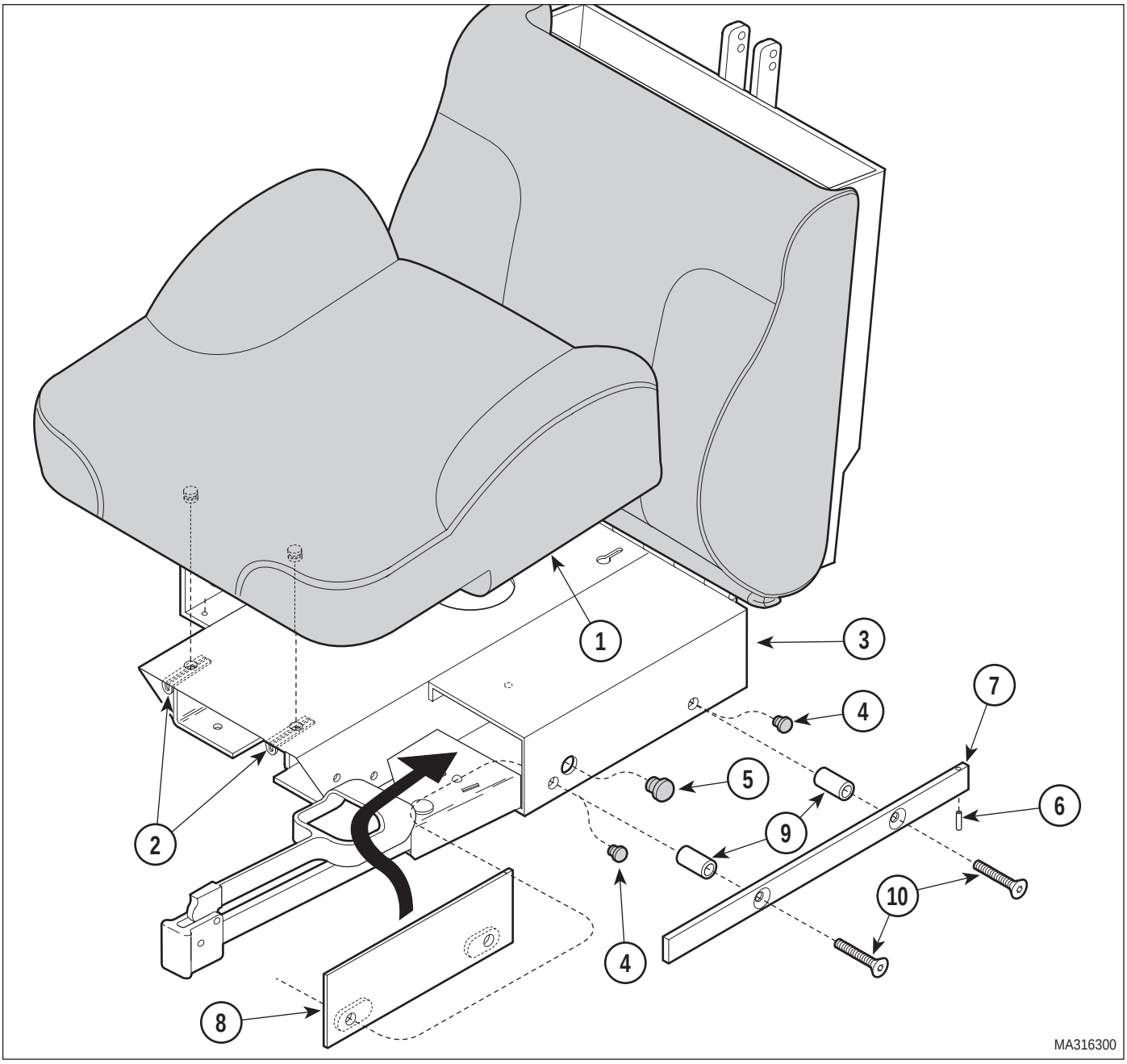

FIGURE 1: 9A228 Seatrail Installation

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